



eni i-Sigma top 4AM All SAE

Safety Data Sheet

Revision date : 12/15/2016

Version : 4

Section 1. Identification

GHS product identifier : eni i-Sigma top 4AM All SAE
Other means of identification : Not available.
Product type : Liquid.

Identified uses

i-Sigma top 4AM is a heavy-duty engine oil formulated to safeguard diesel engine applications.

Supplier/Manufacturer : Eni USA R&M Co. Inc.
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 Cabot, PA 16023

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 CHEMTREC, U.S. : 1-800-424-9300 International: +1-703-527-3887 24/7

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Causes serious eye irritation.

Precautionary statements

Prevention : Wear eye or face protection. Wash hands thoroughly after handling.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.



Section 2. Hazards identification

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified (HNOC)

Physical hazards not otherwise classified (PHNOC) : None known.

Health hazards not otherwise classified (HHNOC) : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	%	CAS number
Base Oil(s)(*)	60 - 100	See below.
Distillates (petroleum), solvent-dewaxed heavy paraffinic	5 - 10	64742-65-0
Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	1 - 5	113706-15-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Base Oil(s):72623-86-0, 72623-87-1.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.



Section 4. First aid measures

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 - pain or irritation
 - watering
 - redness
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : SMALL FIRE: use DRY chemicals, foam, water spray, or CO₂.
LARGE FIRE: use water spray, fog, or foam. For small outdoor fires, portable fire extinguishers may be used. A positive-pressure, self contained breathing apparatus (SCBA - MSHA/NIOSH approved or equivalent) and full-body protective equipment is required for fire emergencies (all indoor fires and any significant outdoor fires). Respiratory and eye protection are required for fire-fighting personnel. Water or foam may cause frothing. Do not scatter spilled material with high pressure water streams. Dike fire-control water for later disposal. Prevent runoff to drinking water supply, streams, and sewers. Continue cooling containers with flooding quantities of water until well after the fire is out.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : No specific data.

Special protective actions for fire-fighters : No special measures are required.



Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. Remove contaminated clothing and protective equipment before entering eating areas.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.



Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

United States

Ingredient name	Exposure limits
Distillates (petroleum), solvent-dewaxed heavy paraffinic	ACGIH TLV (United States, 3/2016). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2013). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist OSHA PEL (United States, 6/2016). TWA: 5 mg/m ³ 8 hours.

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	Notations
Base Oil(s)(*)	US ACGIH	-	5	-	-	10	-	-	-	-	[a]
	AB 4/2009	-	5	-	-	10	-	-	-	-	[b]
	QC 1/2014	-	5	-	-	10	-	-	-	-	[c]
Distillates (petroleum), solvent-dewaxed heavy paraffinic	US ACGIH 3/2016	-	5	-	-	-	-	-	-	-	[b]
	AB 4/2009	-	5	-	-	10	-	-	-	-	[a]
	QC 1/2014	-	5	-	-	10	-	-	-	-	[a]

Form: [a]Mist [b]Inhalable fraction

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.



Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid. [Viscous liquid.]
- Color** : Light amber to amber.
- Odor** : Petroleum Hydrocarbon
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : -32 to -29°C (-25.6 to -20.2°F)
- Boiling point** : Not available.
- Flash point** : Open cup: $\geq 177^{\circ}\text{C}$ ($\geq 350.6^{\circ}\text{F}$) [Cleveland.]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 0.84 to 0.89 [at 15°C]
- Solubility** : Negligible solubility in water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (100°C (212°F)): 0.093 to 0.163 cm²/s (9.3 to 16.3 cSt)

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.



Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), solvent-dewaxed heavy paraffinic	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

There is no data available.

Sensitization

There is no data available.

Carcinogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

Name	Result
Distillates (petroleum), solvent-dewaxed heavy paraffinic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.
Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.



Section 11. Toxicological information

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

There is no data available.

Section 12. Ecological information

Toxicity

There is no data available.

Persistence and degradability

There is no data available.

Bioaccumulative potential

There is no data available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



Section 14. Transport information

	DOT/TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

AERG : Not Applicable

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 4(a) final test rules:** 2-Butenedioic acid (E)-, di-C8-18-alkyl esters
TSCA 8(a) PAIR: 2-Butenedioic acid (E)-, di-C8-18-alkyl esters
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): Not determined.
Clean Water Act (CWA) 307: Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts; Benzene; Toluene
Clean Water Act (CWA) 311: Ethylenediamine; Vinyl acetate; Benzene; Toluene

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304



Section 15. Regulatory information

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Ethylenediamine	0 - 0.1	Yes.	10000	1337.1	5000	668.5
Vinyl acetate	0 - 0.1	Yes.	1000	129	5000	644.8

SARA 304 RQ : 64984013.9 lbs / 29502742.3 kg [9010173.4 gal / 34107216.6 L]

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoocetyl) esters, zinc salts	1 - 5	No.	No.	No.	Yes.	No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoocetyl) esters, zinc salts	113706-15-3	1 - 5
Supplier notification	Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoocetyl) esters, zinc salts	113706-15-3	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Distillates (petroleum), solvent-dewaxed heavy paraffinic
- New York** : None of the components are listed.
- New Jersey** : The following components are listed: Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Distillates (petroleum), solvent-dewaxed heavy paraffinic; Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoocetyl) esters, zinc salts
- Pennsylvania** : The following components are listed: Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoocetyl) esters, zinc salts

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Benzene	Yes.	Yes.	6.4 µg/day (ingestion) 13 µg/day (inhalation)	24 µg/day (ingestion) 49 µg/day (inhalation)
Trace Metals	Yes.	No.	No.	No.
Toluene	No.	Yes.	No.	7000 µg/day (ingestion)

Canada

Canadian lists



Section 15. Regulatory information

Canadian NPRI	: The following components are listed: Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isoctyl) esters, zinc salts
CEPA Toxic substances	: None of the components are listed.
Canada inventory	: Not determined.
International regulations	
International lists	: Australia inventory (AICS) : Not determined. China inventory (IECSC) : Not determined. Japan inventory (ENCS) : Not determined. Japan inventory (ISHL) : Not determined. Korea inventory : Not determined. Malaysia Inventory (EHS Register) : Not determined. New Zealand Inventory of Chemicals (NZIoC) : Not determined. Philippines inventory (PICCS) : Not determined. Taiwan Chemical Substances Inventory (TCSI) : Not determined.
Chemical Weapons Convention List Schedule I Chemicals	: Not listed
Chemical Weapons Convention List Schedule II Chemicals	: Not listed
Chemical Weapons Convention List Schedule III Chemicals	: Not listed

Section 16. Other information

History

Date of issue mm/dd/yyyy	: 12/15/2016
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Prepared by	: KMK Regulatory Services Inc.
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Notice to reader

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